



**WINSTAR Display Co.,Ltd.**  
**華凌光電股份有限公司**



# Winstar Display Co., LTD

## 華凌光電股份有限公司



WEB: <https://www.winstar.com.tw> E-mail: sales@winstar.com.tw

### SPECIFICATION

**CUSTOMER :** \_\_\_\_\_

**MODULE NO.:** WF70A2TIFGDBGA#

<b>APPROVED BY:</b> ( FOR CUSTOMER USE ONLY )	<b>PCB VERSION:</b>	<b>DATA:</b>
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SALES BY	APPROVED BY	CHECKED BY	PREPARED BY
			葉虹蘭
<b>ISSUED DATE: 2021/04/19</b>			

TFT Display Inspection Specification: <https://www.winstar.com.tw/technology/download.html>

Precaution in use of TFT module: <https://www.winstar.com.tw/technology/download/declaration.html>



**RECORDS OF REVISION**

**DOC. FIRST ISSUE**

VERSION	DATE	REVISED PAGE NO.	SUMMARY
0	2021/04/19		First issue

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# 1.Module Classification Information

W F 70 A2 T I F G D B G A #  
 ① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩ ⑪ ⑫ ⑬

①	Brand : WINSTAR DISPLAY CORPORATION											
②	Display Type : F→TFT Type, J→Custom TFT											
③	Display Size : 7.0" TFT											
④	Model serials no.											
⑤	Backlight Type :	F→CCFL, White S→LED, High Light White					T→LED, White Z→Nichia LED, White					
⑥	LCD Polarize Type/ Temperature range/ Gray Scale Inversion Direction	A→Transmissive, N.T, IPS TFT C→Transmissive, N. T, 6:00 ; F→Transmissive, N.T,12:00 ; I→Transmissive, W. T, 6:00 K→Transflective, W.T,12:00 L→Transmissive, W.T,12:00 N→Transmissive, Super W.T, 6:00					Q→Transmissive, Super W.T, 12:00 R→Transmissive, Super W.T, O-TFT V→Transmissive, Super W.T, VA TFT W→Transmissive, Super W.T, IPS TFT X→Transmissive, W.T, VA TFT Y→Transmissive, W.T, IPS TFT Z→Transmissive, W.T, O-TFT					
⑦	A : TFT LCD B : TFT+SCREW HOLES+CONTROL BOARD C : TFT+ SCREW HOLES +A/D BOARD D : TFT+ SCREW HOLES +A/D BOARD+CONTROL BOARD E : TFT+ SCREW HOLES +POWER BOARD					F : TFT+CONTROL BOARD G : TFT+ SCREW HOLES H : TFT+D/V BOARD I : TFT+ SCREW HOLES +D/V BOARD J : TFT+POWER BD						
⑧	Resolution:											
	A	128160	B	320234	C	320240	D	480234	E	480272	F	640480
	G	800480	H	1024600	I	320480	J	240320	K	800600	L	240400
	M	1024768	N	128128	P	1280800	Q	480800	R	640320	S	480128
	T	800320	U	8001280	V	176220	W	1280398	X	1024250	Y	1920720
	Z	800200	2	1024324	3	7201280	4	19201200	5	1366768	6	1280320
⑨	D: Digital L : LVDS M:MIPI											
⑩	Interface:											
	N	Without control board			A	8Bit	B	16Bit		H	HDMI	
	I	I2C Interface			R	RS232	S	SPI Interface		U	USB	
⑪	TS:											
	N	Without TS			T	Resistive touch panel			C	Capacitive touch panel (G-F-F)		
	G	Capacitive touch panel (G-G)					C1	Capacitive touch panel (G-F-F)+OCA				
	C2	Capacitive touch panel (G-F-F)+OCR					G1	Capacitive touch panel (G-G)+OCA				
	G2	Capacitive touch panel (G-G)+OCR					B	CTP+GG+USB				
⑫	Version: X:Raspberry pi											
⑬	Special Code	#:Fit in with ROHS directive regulations										

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## **2.Summary**

TFT 7.0" is a TN transmissive type color active matrix TFT liquid crystal display that uses amorphous silicon TFT as switching devices. This module is composed of a TFT\_LCD module, it is usually designed for industrial application and this module follows RoHS.

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### 3. General Specifications

Item	Dimension	Unit
Size	7.0	inch
Dot Matrix	800 x RGB x 480 (TFT)	dots
Module dimension	165 x 100.0x 13.7	mm
Active area	154.08 x 85.92	mm
Pixel Pitch	0.1926 X 0.179	mm
LCD type	TFT, Normally White, Transmissive	
Controller IC	SSD1963	
Interface	Digital 8080 family MPU 8bit/16bit	
View Direction	12 o'clock	
Gray Scale Inversion Direction	6 o'clock	
Aspect Ratio	16:9	
Backlight Type	LED ,Normally White	
Color arrangement	RGB-STRIPE	
CTP IC	ILI2130 or Equivalent	
CTP Interface	I2C	
CTP FW Version	0x07.0x00.0x00.0x00.0x65.0x90.0x00.0x01	
CTP Resolution	16384*16384	
With /Without TP	With CTP	
Surface	Glare	

\*Color tone slight changed by temperature and driving voltage.



## 4. Absolute Maximum Ratings

Item	Symbol	Min	Typ	Max	Unit
Operating Temperature	TOP	-20	—	+70	°C
Storage Temperature	TST	-30	—	+80	°C

Note: Device is subject to be damaged permanently if stresses beyond those absolute maximum ratings listed above

1. Temp.  $\leq 60^{\circ}\text{C}$ , 90% RH MAX. Temp.  $> 60^{\circ}\text{C}$ , Absolute humidity shall be less than 90% RH at  $60^{\circ}\text{C}$

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# 5. Electrical Characteristics

## 5.1. Operating conditions: (CON2.Pin1=GND, Pin2=VDD)

Item	Symbol	Condition	Min	Typ	Max	Unit	Remark
Supply Voltage For LCM	VDD	—	3.0	3.1	3.3	V	—
Supply Current For LCM	IDD	—	—	220	335	mA	Note1

Note 1 : This value is test for VDD=3.3V , Ta=25°C only

## 5.2. Backlight driving conditions (CON2.Pin33,34=VLED-, Pin35,36=VLED+)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
Operation Current For LED Driver	VLED=5V	400	—	600	mA	Note 1,2
Power Consumption	VLED=5V	2000	—	3000	mW	Note 1,2
Supply Voltage For LED Driver	VLED+	—	5	—	V	—
LED Life Time	—	—	50,000	—	Hr	Note 2,3,4

Note 1 : Base on VLED= 5V for the back light driver IC specification

Note 2 : Ta = 25 °C

Note 3 : Brightness to be decreased to 50% of the initial value

Note 4 : The single LED lamp case

## 6.DC CHARATERISTICS

Parameter	Symbol	Rating			Unit	Condition
		Min	Typ	Max		
Low level input voltage	$V_{IL}$	0	-	0.3VCC	V	
High level input voltage	$V_{IH}$	0.7VCC	-	VCC	V	

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# 7. Interface timing

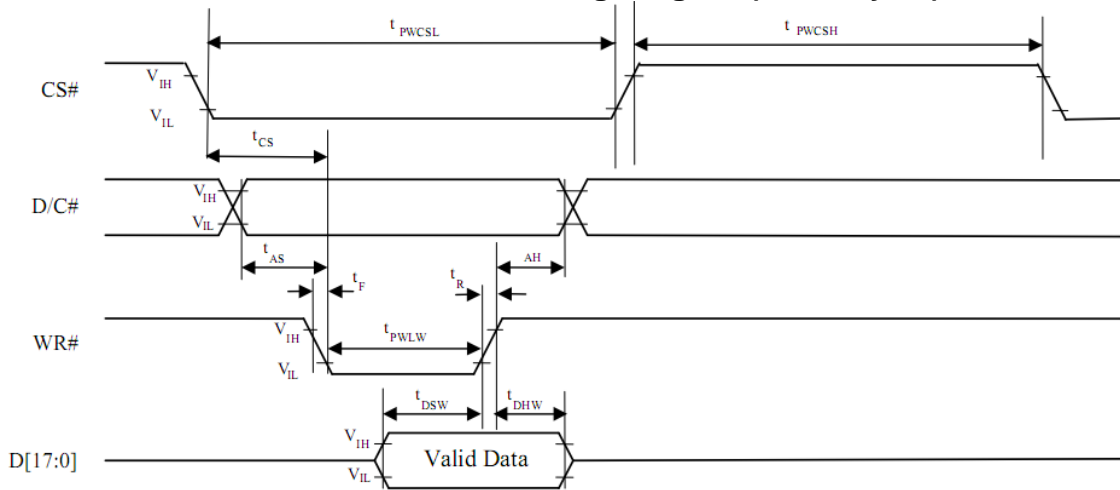
## 7.1. 8080 Mode

The 8080 mode MCU interface consist of CS#, D/C#, RD#, WR#, Data Bus. This interface use WR# to define a write cycle and RD# for read cycle. If the WR# goes low when the CS# signal is low, the data or command will be latched into the system at the rising edge of WR#. Similarly, the read cycle will start when RD# goes low and end at the rising edge of RD#.

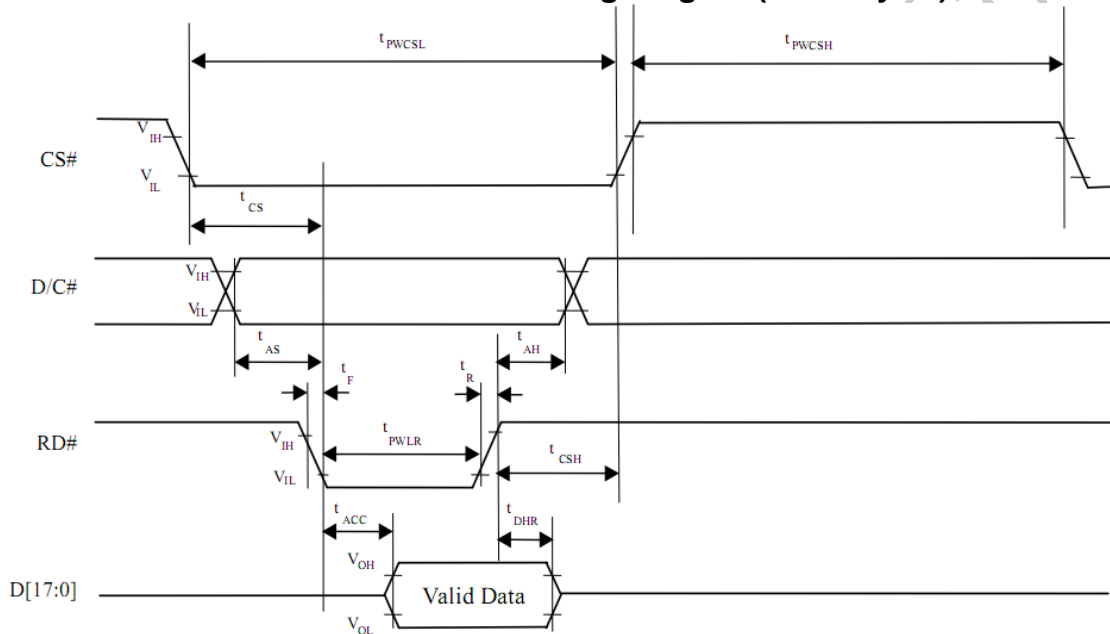
## 7.2. 8080 Mode Write Cycle

Symbol	Parameter	Min	Typ	Max	Unit
fMCLK	System Clock Frequency	1	-	110	MHz
tMCLK	System Clock Period	1/ fMCLK	-	-	ns
tPWCSH	Control Pulse High Width Write Read	13 30	1.5* tMCLK 3.5* tMCLK	-	ns
tPWCSL	Control Pulse Low Width Write (next write cycle) Write (next read cycle) Read	13 80 80	1.5* tMCLK 9* tMCLK 9* tMCLK	-	ns
tAS	Address Setup Time	1	-	-	ns
tAH	Address Hold Time	2	-	-	ns
tDSW	Write Data Setup Time	4			ns
tDHW	Write Data Hold Time	1	-	-	ns
tPWLW	Write Low Time	12			ns
tDHR	Read Data Hold Time	1	-	-	ns
tACC	Access Time	32			ns
tPWLR	Read Low Time	36	-	-	ns
tR	Rise Time	-		0.5	ns
tF	Fall Time	-	-	0.5	ns
tCS	Chip select setup time	2		-	ns
tCSH	Chip select hold time to read signal	3	-	-	ns

### 7.3. Parallel 8080-series Interface Timing Diagram(Write Cycle)



### 7.4. Parallel 8080-series Interface Timing Diagram(Read Cycle)

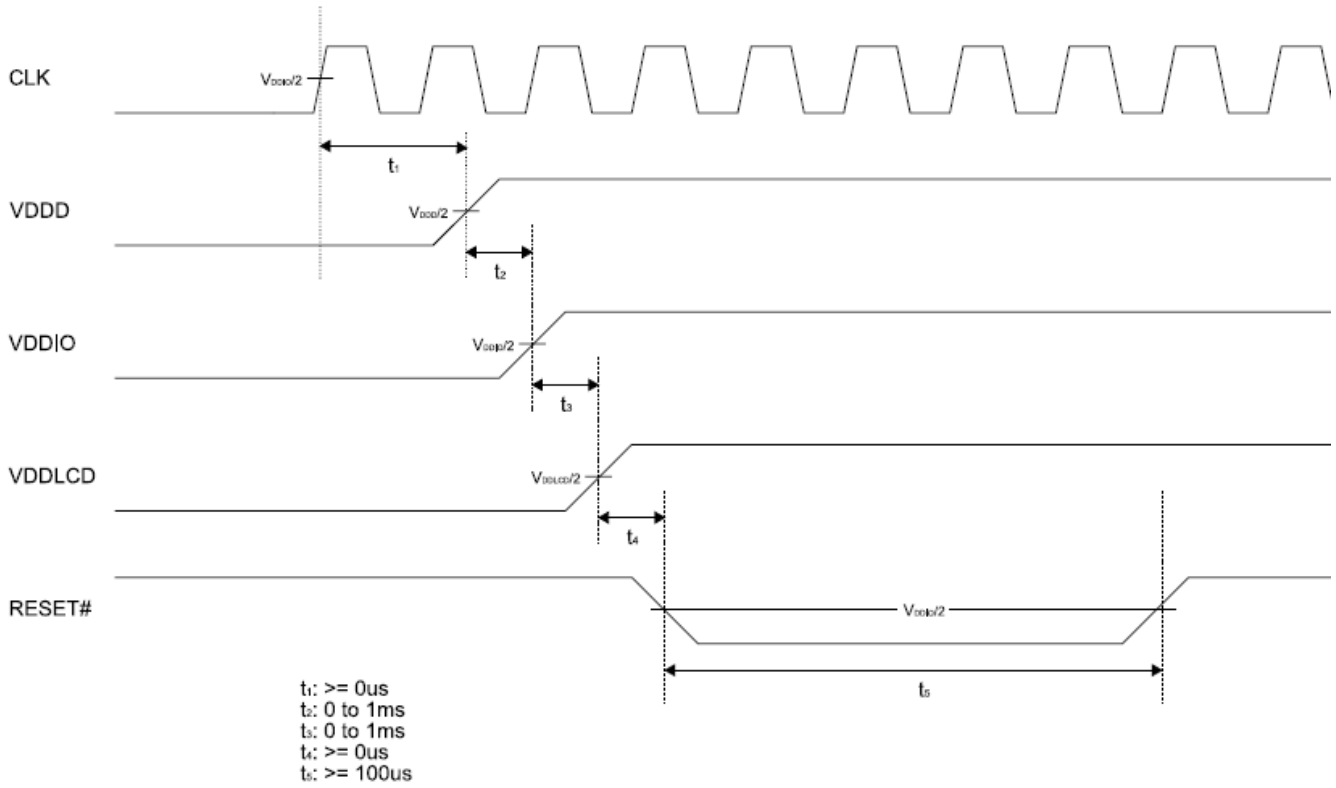


### 7.5. Pixel Data Format

Interface	Cycle	D[15]	D[14]	D[13]	D[12]	D[11]	D[10]	D[9]	D[8]	D[7]	D[6]	D[5]	D[4]	D[3]	D[2]	D[1]	D[0]
16 bits (565 format)	1 <sup>st</sup>	R5	R4	R3	R2	R1	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1
	1 <sup>st</sup>	R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0
	2 <sup>nd</sup>	B7	B6	B5	B4	B3	B2	B1	B0	R7	R6	R5	R4	R3	R2	R1	R0
16 bits	3 <sup>rd</sup>	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
	1 <sup>st</sup>									R7	R6	R5	R4	R3	R2	R1	R0
	2 <sup>nd</sup>									G7	G6	G5	G4	G3	G2	G1	G0
8 bits	3 <sup>rd</sup>									B7	B6	B5	B4	B3	B2	B1	B0

## 7.6. Reset

### Power-up Sequence



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# 8. Optical Characteristics

Item	Symbol	Condition.	Min	Typ.	Max.	Unit	Remark	
Response time	Tr+ Tf	$\theta=0^\circ$ 、 $\phi=0^\circ$	-	25	50	.ms	Note 3	
Contrast ratio	CR	At optimized viewing angle	500	800	-	-	Note 4	
Color Chromaticity	White	Wx	$\theta=0^\circ$ 、 $\phi=0$	0.26	0.31	0.36	-	Note 2,5,6
		Wy		0.28	0.33	0.38	-	
Viewing angle (Gray Scale Inversion Direction)	Hor.	$\Theta_R$	$CR \geq 10$	60	70	-	Deg.	Note 1
		$\Theta_L$		60	70	-		
	Ver.	$\Phi_T$		50	60	-		
		$\Phi_B$		60	70	-		
Brightness	-	-	250	350	-	cd/m <sup>2</sup>	Center of display	
Uniformity	(U)	-	70	-	-	%	Note 5	

Ta=25±2°C, IL=180mA

Note 1: Definition of viewing angle range

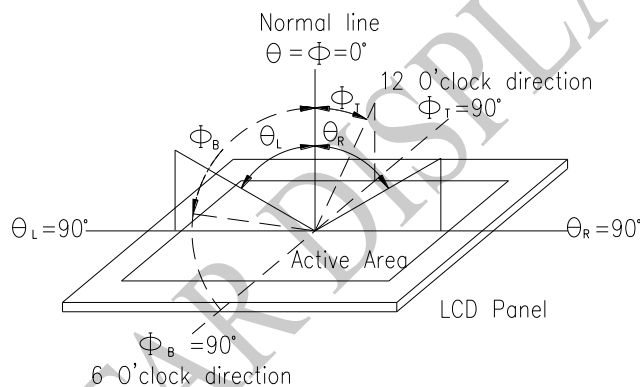


Fig. 8.1. Definition of viewing angle

Note 2: Test equipment setup:

After stabilizing and leaving the panel alone at a driven temperature for 10 minutes, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7orBM-5 luminance meter 1.0° field of view at a distance of 50cm and normal direction.

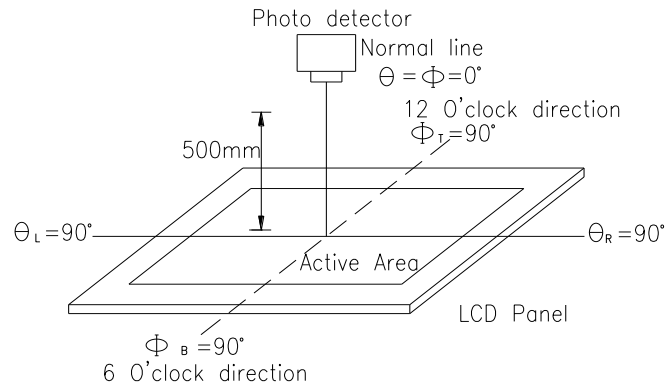
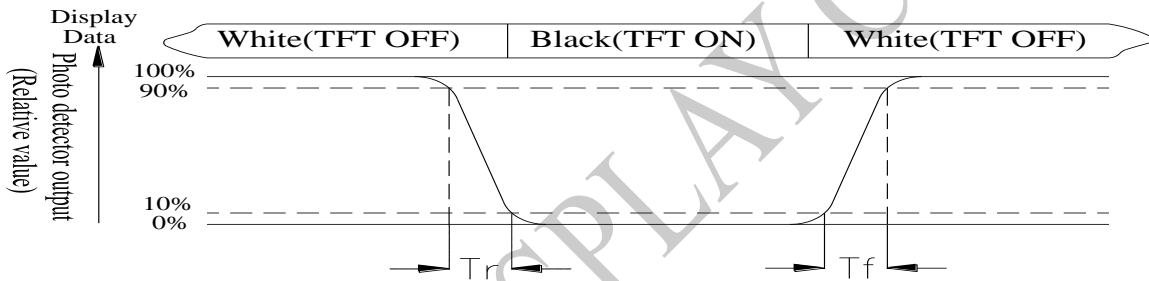


Fig. 8.2. Optical measurement system setup

Note 3: Definition of Response time:

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time,  $T_r$ , is the time between photo detector output intensity changed from 90% to 10%. And fall time,  $T_f$ , is the time between photo detector output intensity changed from 10% to 90%



Note 4: Definition of contrast ratio:

The contrast ratio is defined as the following expression.

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

Note 5: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (reference the picture in below). Every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity (U)} = \text{Lmin/Lmax} \times 100\%$$

L = Active area length

W = Active area width



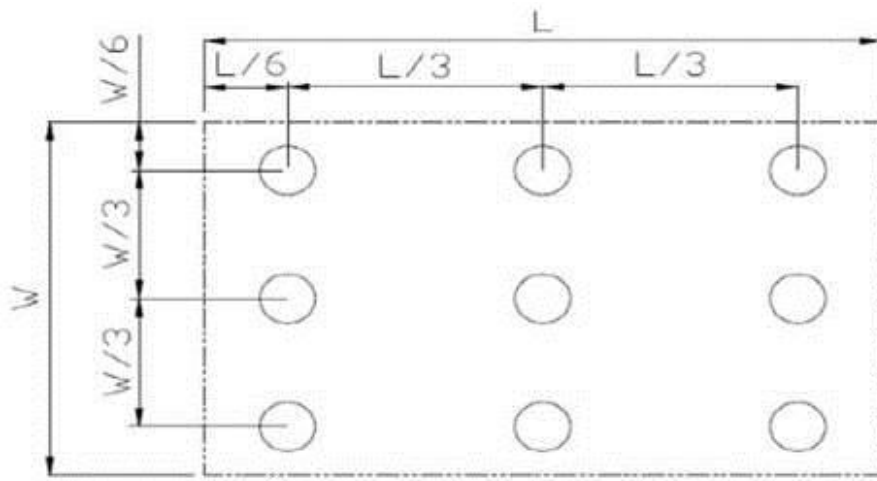


Fig8.3. Definition of uniformity

Note 6: Definition of color chromaticity (CIE 1931)  
 Color coordinates measured at the center point of LCD

Note 7: Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

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# 9.Interface

## 9.1. LCM PIN Definition (CON2)

Pin	Symbol	Function	Remark
1	GND	System ground pin of the IC .Connect to system ground.	
2	VDD	Power Supply : +3.3V	
3	BLE	Backlight control signal , H: On \ L: Off	
4	D/C	Data/Command select	
5	WR	Write strobe signal	
6	RD	Read strobe signal	
7	DB0	Data bus	
8	DB1	Data bus	
9	DB2	Data bus	
10	DB3	Data bus	
11	DB4	Data bus	
12	DB5	Data bus	
13	DB6	Data bus	
14	DB7	Data bus	
15	DB8	Data bus (When select 8bits Mode, this pin is NC)	Note1
16	DB9	Data bus (When select 8bits Mode, this pin is NC)	Note1
17	DB10	Data bus (When select 8bits Mode, this pin is NC)	Note1
18	DB11	Data bus (When select 8bits Mode, this pin is NC)	Note1
19	DB12	Data bus (When select 8bits Mode, this pin is NC)	Note1
20	DB13	Data bus (When select 8bits Mode, this pin is NC)	Note1
21	DB14	Data bus (When select 8bits Mode, this pin is NC)	Note1
22	DB15	Data bus (When select 8bits Mode, this pin is NC)	Note1
23	NC	No connect	
24	CTP_INT	CTP_ External interrupt to the host	
25	CS	Chip select	
26	RST	Hardware reset (RESET)	
27	L/R	Left / right selection; Default L/R=H	Note 2,3
28	U/D	Up/down selection; ; Default U/D=L	Note 2,3
29	CTP_SCL	CTP_SPI Slave mode, chip select, active low / I2C clock input	
30	CTP_SDA	CTP_ SPI Slave mode, data input / I2C data input and output	

31	CTP_RST	CTP_ External Reset, Low is active	
32	NC	No connect	
33	VLED-	Power for LED Driver IC(GND)	
34	VLED-	Power for LED Driver IC(GND)	
35	VLED+	Power for LED Driver IC(+5V)	
36	VLED+	Power for LED Driver IC(+5V)	

Note1: When select 8bit mode, DB0~DB7 be used, DB8~DB15 no connect  
 When select 16bit mode, DB0~DB15 be used

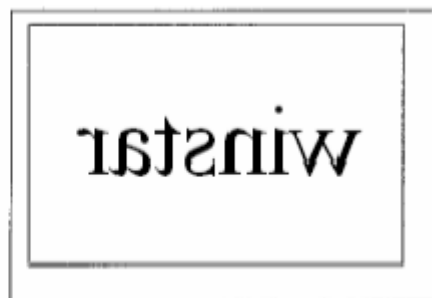
Note 2: Selection of scanning mode

Setting of scan control input		Scanning direction
U/D	L/R	
GND	VDD	Up to down, left to right
VDD	GND	Down to up, right to left
GND	GND	Up to down, right to left
VDD	VDD	Down to up, left to right

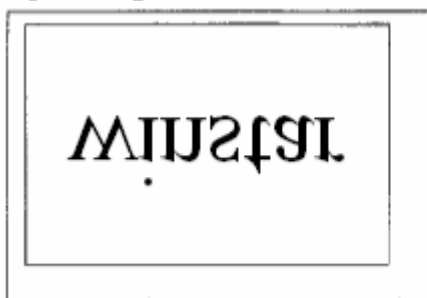
Note 3: Definition of scanning direction.Refer to the figure as below:



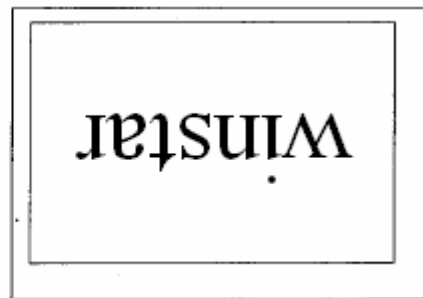
U/D=L, L/R=H



U/D=L, L/R=L

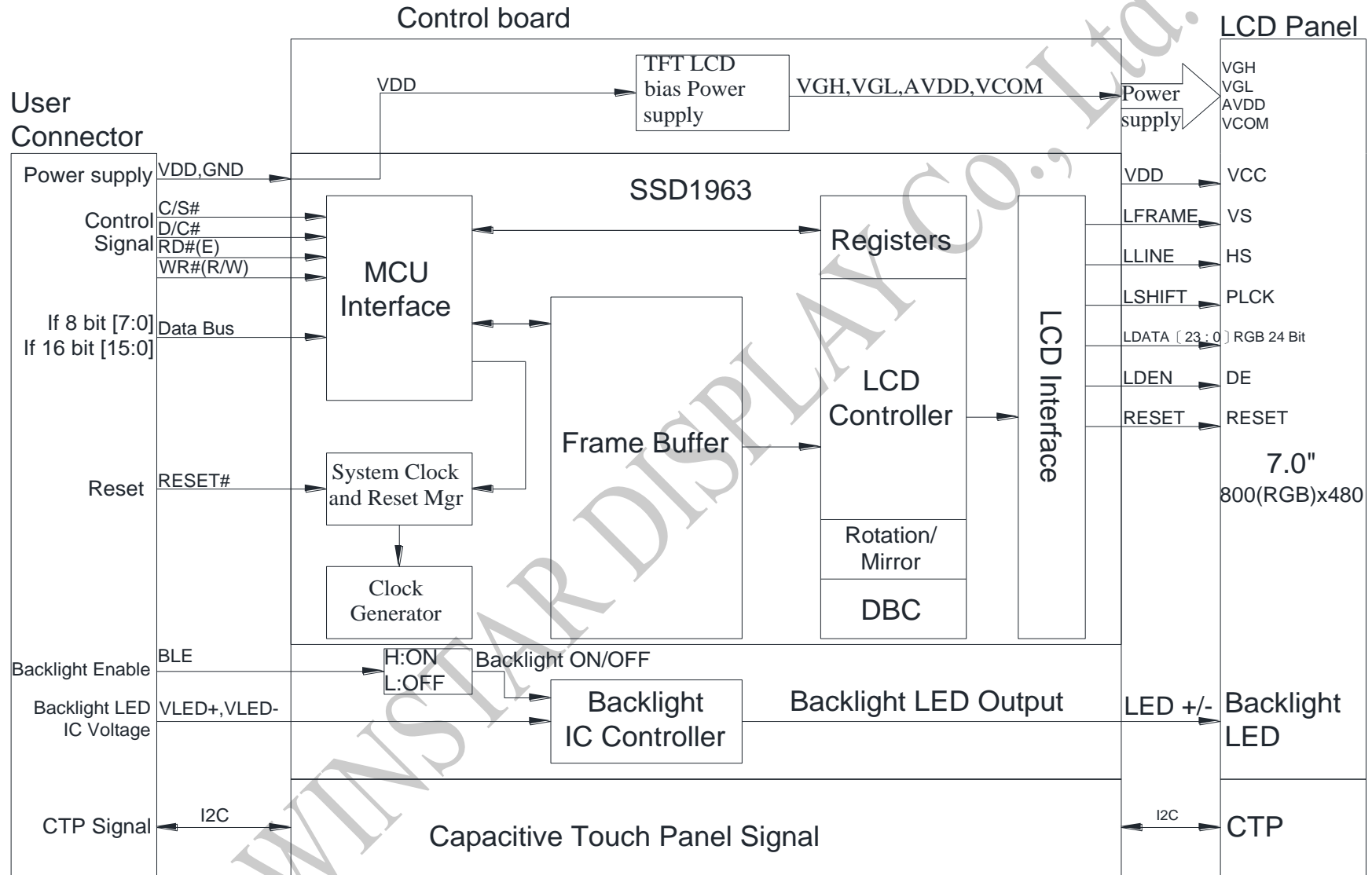


U/D=H, L/R=H



U/D=H, L/R=L

# 10. Block Diagram



# 11. Reliability

Content of Reliability Test (Wide temperature, -20°C~70°C)

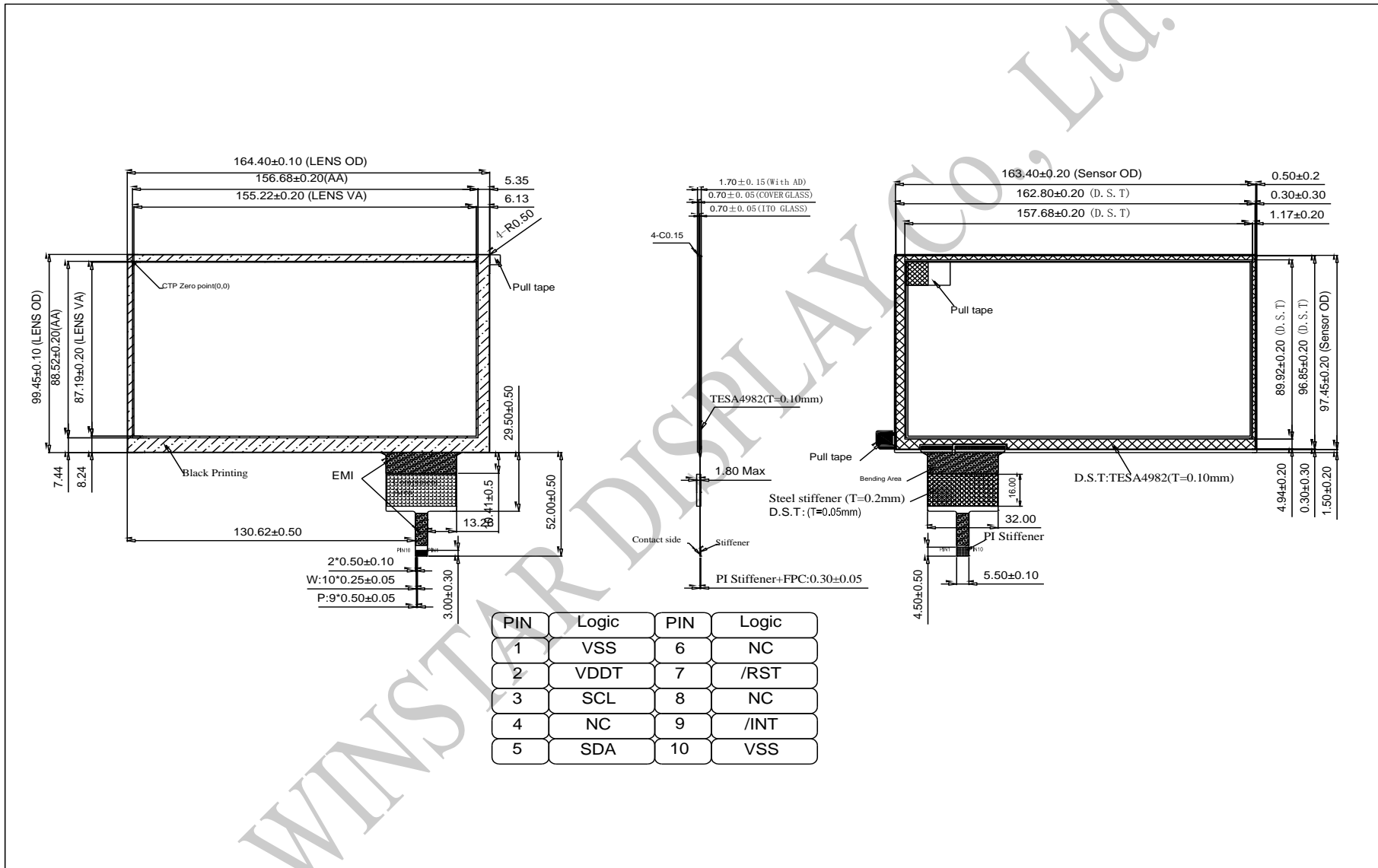
Environmental Test			
Test Item	Content of Test	Test Condition	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30°C 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs	—
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1
High Temperature/ Humidity Operation	The module should be allowed to stand at 60°C,90%RH max	60°C,90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation <div style="text-align: center;"> <p style="margin: 0;">-20°C    25°C    70°C</p> <p style="margin: 0;">30min    5min    30min</p> <p style="margin: 0;">1 cycle</p> </div>	-20°C/70°C 10 cycles	—
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude : 1.5mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±600V(contact), ±800v(air), RS=330Ω CS=150pF 10 times	—

Note1: No dew condensation to be observed.

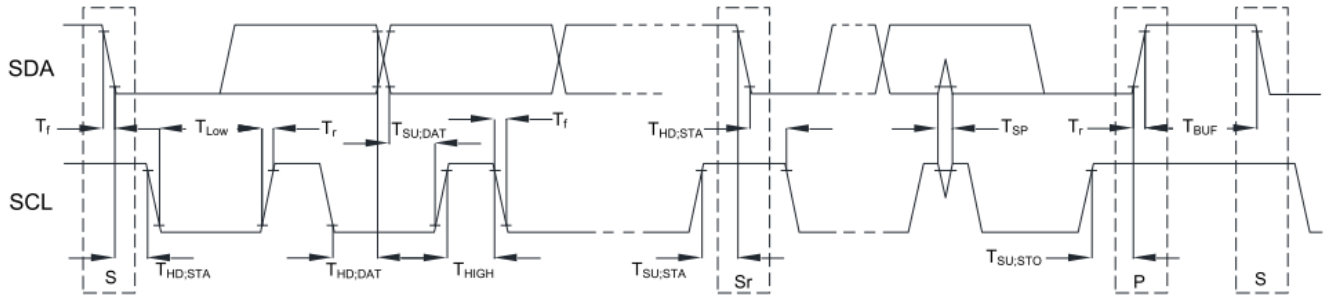
Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

# 12.Touch Panel Information

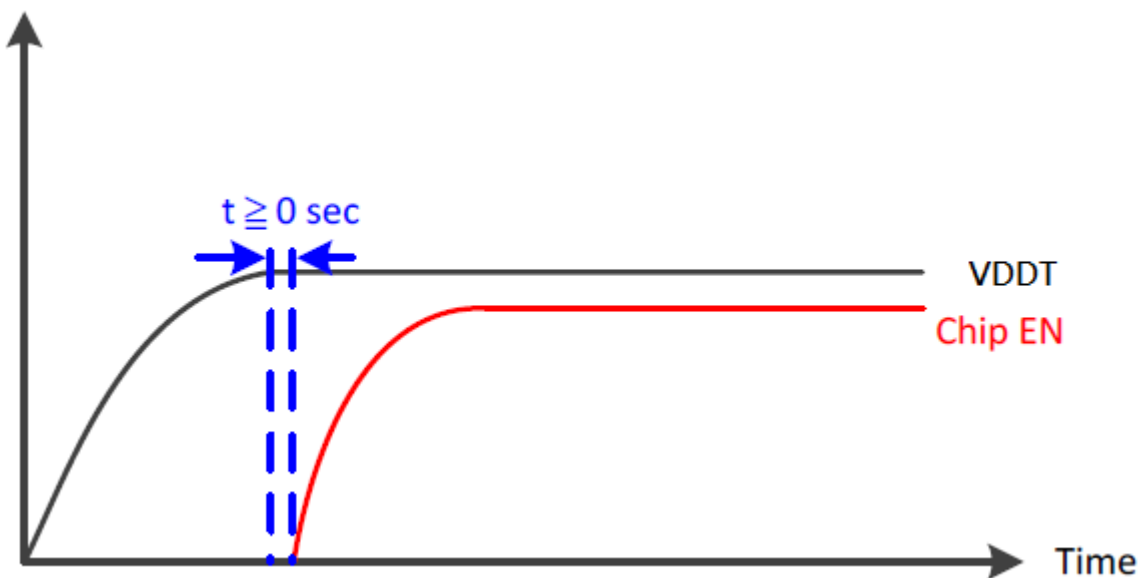


## 12.1. I2C AC Characteristics

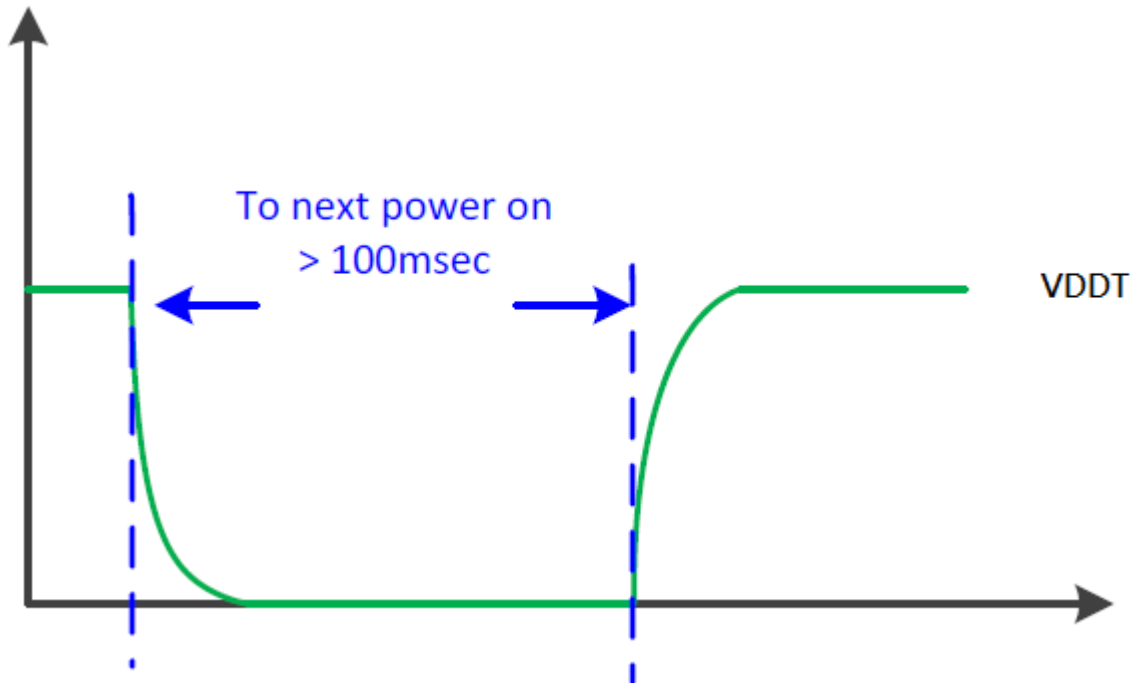


Item	Symbol	100kHz		400kHz		Unit
		Min.	Max.	Min.	Max.	
SCL standard mode clock frequency	F <sub>SCL</sub>	0	100	0	400	kHz
Hold time (repeated) START condition. After this period, the first clock is generated.	T <sub>HD;STA</sub>	4	--	0.6	--	us
LOW period of the SCL clock	T <sub>LOW</sub>	4.7	--	1.3	--	us
HIGH period of the SCL clock	T <sub>HIGH</sub>	4	--	0.6	--	us
Setup time for a repeat START condition.	T <sub>SU;STA</sub>	4.7	--	0.6	--	us
Data hold time	T <sub>HD;DAT</sub>	0	3.45	0	0.9	us
Data setup time	T <sub>SU;DAT</sub>	250	--	100	--	ns
Rising time of both SDA and SCL signals	T <sub>r</sub>	--	1000	--	300	ns
Falling time of both SDA and SCL signals	T <sub>f</sub>	--	300	--	300	ns
Setup time for STOP condition.	T <sub>SU;STO</sub>	4	--	0.6	--	us
Free time between STOP and START condition	T <sub>BUF</sub>	4.7	--	1.3	--	us
Pulse width of spikes which must be suppressed by input filter	T <sub>SP</sub>	--	--	0	50	ns

## 12.2. Power On Sequence



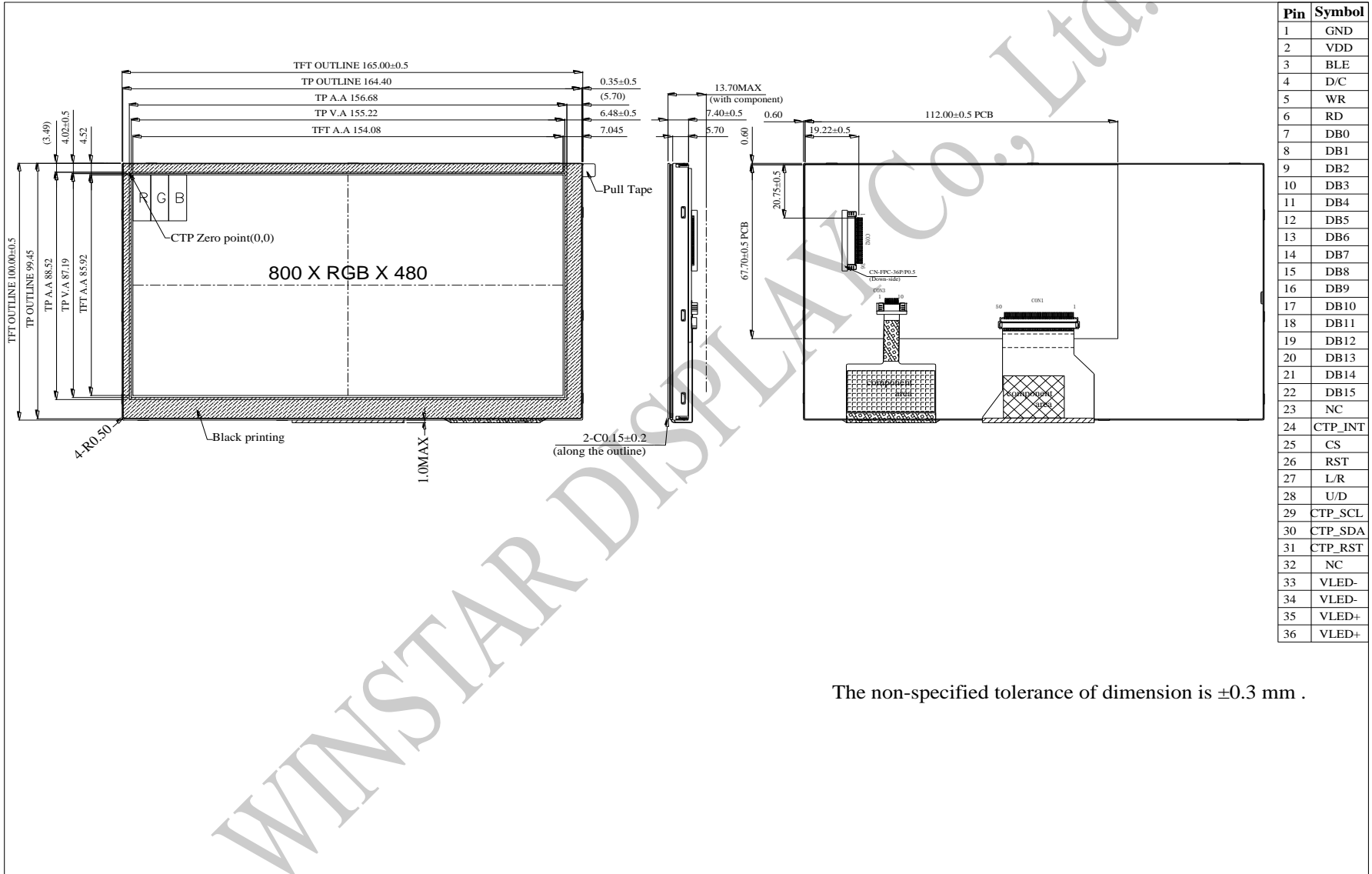
### 12.3. Power Off to Power On Sequence



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# 13. Contour Drawing



The non-specified tolerance of dimension is  $\pm 0.3$  mm .

# 14.Initial Code For Reference

```
void SSD1963_70A2(void)
{
    GATE = 480;
    SOURCE = 800;

    IC_RST = 0;
    delay(100);
    asm("nop");
    asm("nop");
    asm("nop");
    IC_RST = 1;
    asm("nop");
    asm("nop");
    asm("nop");
    delay(1000);
    Write_Command(0x01);
    Write_Command(0x01);
    Write_Command(0x01);
    asm("nop");
    asm("nop");
    asm("nop");
    asm("nop");
    delay(100);
    Command_Write(0xe0,0x01);
    delay(100);
    Command_Write(0xe0,0x03);
    asm("nop");
    asm("nop");
    asm("nop");
    delay(100);

    Write_Command(0xb0);
    Write_Data(0x20);
    Write_Data(0x80);
    Write_Data(0x03);
    Write_Data(0x1f);
    Write_Data(0x01);
    Write_Data(0xdf);
    Write_Data(0x00);

    Command_Write(0xf0,0x03);
    Command_Write(0x36,0x00);

    Write_Command(0xe2);
    Write_Data(0x1d);
    Write_Data(0x02);
    Write_Data(0x54);
```

```
Write_Command(0xe6);
Write_Data(0x04);
Write_Data(0x6f);
Write_Data(0x47);
```

```
Write_Command(0xb4);
Write_Data(0x04);
Write_Data(0x20);
Write_Data(0x00);
Write_Data(0x2e);
Write_Data(0xd2);
Write_Data(0x00);
Write_Data(0x00);
Write_Data(0x00);
```

```
Write_Command(0xb6);
Write_Data(0x02);
Write_Data(0x0d);
Write_Data(0x00);
Write_Data(0x17);
Write_Data(0x16);
Write_Data(0x00);
Write_Data(0x00);
```

```
Write_Command(0x2a);
Write_Data(0x00);
Write_Data(0x00);
Write_Data(0x03);
Write_Data(0x1f);
```

```
Write_Command(0x2b);
Write_Data(0x00);
Write_Data(0x00);
Write_Data(0x01);
Write_Data(0xdf);
```

```
Write_Command(0xb8);
Write_Data(0x0f);
Write_Data(0x01);
Write_Command(0xba);
    Write_Data(0x01);
```

```
Write_Command(0x29);
Write_Command(0x2c);
```

```
}
```



**1、Panel Specification :**

- 1. Panel Type :  Pass  NG , \_\_\_\_\_
- 2. View Direction :  Pass  NG , \_\_\_\_\_
- 3. Numbers of Dots :  Pass  NG , \_\_\_\_\_
- 4. View Area :  Pass  NG , \_\_\_\_\_
- 5. Active Area :  Pass  NG , \_\_\_\_\_
- 6. Operating Temperature :  Pass  NG , \_\_\_\_\_
- 7. Storage Temperature :  Pass  NG , \_\_\_\_\_
- 8. Others : \_\_\_\_\_

**2、Mechanical**

- 1. PCB Size :  Pass  NG , \_\_\_\_\_
- 2. Frame Size :  Pass  NG , \_\_\_\_\_
- 3. Material of Frame :  Pass  NG , \_\_\_\_\_
- 4. Connector Position :  Pass  NG , \_\_\_\_\_
- 5. Fix Hole Position :  Pass  NG , \_\_\_\_\_
- 6. Backlight Position :  Pass  NG , \_\_\_\_\_
- 7. Thickness of PCB :  Pass  NG , \_\_\_\_\_
- 8. Height of Frame to PCB :  Pass  NG , \_\_\_\_\_
- 9. Height of Module :  Pass  NG , \_\_\_\_\_
- 10. Others :  Pass  NG , \_\_\_\_\_

**3、Relative Hole Size :**

- 1. Pitch of Connector :  Pass  NG , \_\_\_\_\_
- 2. Hole size of Connector :  Pass  NG , \_\_\_\_\_
- 3. Mounting Hole size :  Pass  NG , \_\_\_\_\_
- 4. Mounting Hole Type :  Pass  NG , \_\_\_\_\_
- 5. Others :  Pass  NG , \_\_\_\_\_

**4、Backlight Specification :**

- 1. B/L Type :  Pass  NG , \_\_\_\_\_
- 2. B/L Color :  Pass  NG , \_\_\_\_\_
- 3. B/L Driving Voltage (Reference for LED Temperature) :  Pass  NG , \_\_\_\_\_
- 4. B/L Driving Current :  Pass  NG , \_\_\_\_\_
- 5. Brightness of B/L :  Pass  NG , \_\_\_\_\_
- 6. B/L Solder Method :  Pass  NG , \_\_\_\_\_
- 7. Others :  Pass  NG , \_\_\_\_\_

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Winstar Module Number : \_\_\_\_\_

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**5、Electronic Characteristics of Module :**

- 1. Input Voltage :                     Pass                     NG , \_\_\_\_\_
- 2. Supply Current :                     Pass                     NG , \_\_\_\_\_
- 3. Driving Voltage for LCD :         Pass                     NG , \_\_\_\_\_
- 4. Contrast for LCD :                     Pass                     NG , \_\_\_\_\_
- 5. B/L Driving Method :                 Pass                     NG , \_\_\_\_\_
- 6. Negative Voltage Output :         Pass                     NG , \_\_\_\_\_
- 7. Interface Function :                 Pass                     NG , \_\_\_\_\_
- 8. LCD Uniformity :                     Pass                     NG , \_\_\_\_\_
- 9. ESD test :                             Pass                     NG , \_\_\_\_\_
- 10. Others :                               Pass                     NG , \_\_\_\_\_

**6、Summary :**

Sales signature : \_\_\_\_\_

Customer Signature : \_\_\_\_\_

Date :        /        /        \_\_\_\_\_

